



Körabond HG 92

General Properties	Technology/Base	Synthetic resin, solvent-borne
	Type of Product	Primer
	Curing	Moisture curing Physical
	Parts	One part system
	Colour	Colourless, fluorescent (blue)
	Product Benefits	Barrier-forming properties Fluorescent (for production control)

Typical Technical Data

General

Physical Properties		
Density	0.91 g/cm ³	DIN EN ISO 2811-1
Processing Guidelines and Parameters		
Storage Temperature	10 °C to 25 °C	
Processing Temperature	10 °C to 35 °C	
Open Time	24 h	
Flash-off time / waiting time	> 5 min	
Consumption	80 g/m ² to 100 g/m ²	

Product Properties

Processing	Suitable Substrates	Various stainless steel alloys Various aluminium alloys Polyvinyl chloride (PVC) Various composite materials (e.g. CFRP, GFRP) Concrete Wood Other absorbant substrates
	Consistency	Liquid
	Surface Requirements	Dry Clean Free of grease Free of dust
	Application Method	With brush With felt With synthetic sponge
Cleaning	Cleaner for Tools	Körasolv PU
Hints	Supplementary Guidelines	Technical Information TI 018
	Aging	Under intensive exposure to UV radiation the product may become yellowing.



Additional Information

Storage

Körabond HG 92 should be used within the shelf life specified on the packaging. The storage stability applies to material stored under appropriate conditions only (original unopened containers, recommended storage temperature).

Safety

Please read our Safety Data Sheet (SDS) and the labels of each product before use. The valid safety regulations must be considered.

Preparation

The surfaces to be bonded must be dry, clean, free of grease and free of dust.

Processing

Apply a thin coat of Körabond HG 92 on the surfaces to be bonded and allow to dry. Refer to the technical data table regarding Flash-off time / waiting time. The adhesive or sealant should be applied to the primed surface within the Open Time of the primer to ensure maximum adhesion. For new materials or applications, the suitability must be confirmed by preliminary tests.

Disposal

Please refer to the Safety Data Sheet (SDS) for appropriate disposal instructions.

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